





MU210-402

Digital output module

User guide

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Warning notice system

Explanation of the symbols and keywords used:



DANGER DANGER indicates an **imminent dangerous situation** that will result in death or serious injuries if not prevented.



CAUTION indicates a **potentially dangerous situation** that could result in minor injuries.



NOTICE indicates a **potentially dangerous situation** that could result in damage to property.

NOTE indicates helpful tips and recommendations, as well as information for efficient and trouble-free operation.



Safety

Read this manual carefully before installing, operating or servicing the device.

The device has been designed and built solely for the intended use described in this guide, and can only be used accordingly. The technical specifications contained in this guide must be observed. Any other use is considered improper.

CAUTION

This device must not be used for medical devices which receive, control or otherwise affect human life or physical health.

When installing and using this product, all applicable state, federal and local regulations must be observed.

Based on safety considerations and compliance with the data provided in the documents, the repair of the components of the products is carried out exclusively by the manufacturer.

There is a dangerous voltage on the terminal block. Any connections to the device and maintenance operations must be carried out only when the power of the device is turned off.

The device's method of protection against electric shock meets the terms of class II, IEC 61131-2-2012.

The device installation must be performed in particularized equipment cabinet, the inner access to which is allowed only to approved specialists.



CAUTION

It is forbidden to use the device in corrosive environments with acids, alkalis, oils, etc. in the atmosphere.

Obey all the necessary rules and instructions when using programmable logic controllers in areas where technical safety requirements apply.

Failure to obey these warnings could result in personal injury or equipment damage.

Akytec company shall not be liable for technical or editorial errors or omissions contained in this document.



Introduction

This document provides detailed information about the operation principle, design, configuration, installation and maintenance of the output module MU210-402, hereinafter referred to as the Device or Module.

Connection, adjustment and maintenance of the device must be carried out only by qualified personnel after reading this operating manual.

Order code: MU210-402.



Abbreviations

- **PC** personal computer.
- PLC programmable logic controller.
- **PWM** pulse width modulation.
- **RTC** real time clock.
- USB an industry standard that establishes specifications for cables, connectors and protocols for connection, communication and power supply between personal computers and their peripheral devices.
- **UTC** coordinated universal time.



1 Function

The Module is designed to control executive devices on automation facilities. The device is controlled by a PLC, panel controller, PC or other control device.

The module has 16 digital outputs of the relay type.

Modules are used in various fields of industry and agriculture.



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2 Specification

2.1 Specifications

Table 2.1 Specifications

Characteristic	Value			
Power supply				
Power supply	24 (10 48) V DC			
Power at 24 V DC	9 W			
consumption at 48 V DC	11 W			
Protection against reverse polarity	Yes			
Inter	faces			
Data transfer interface	Dual Port Ethernet 10/100 Mbit			
Configuration interface	USB 2.0 (MicroUSB), Ethernet 10/100 Mbit			
Date transfer protocol	Modbus TCP			
Protocol version	IPv4			
Digital	outputs			
Number of outputs	16			
Output type	Electromagnetic relay			
	Normally open contact			
Contact type	Changeover contact			
	switching of a logic state			
Operation mode	 Switching of a logic state DWM signal gonoration 			
Maximum voltage on relay contacts	250 V AC, 30 V DC			
Switching current	- 5 A (at max. 250 V AC, 50 Hz and cosφ>0.4);			
<u> </u>	– 3 A (at max. 30 V DC)			
Turn-on time	15 ms			
Turn-off time	15 ms			
Load current interruption control	No			
PWM outpu	t parameters			
Maximum frequency	1 Hz (at 50% duty cycle)			
Minimum pulse width PWM	50 ms			
Flash-mem	ory (log-file)			
Number of write and erase cycles	Up to 100,000			
Maximum log file size	2 KB			
Maximum number of log files	1,000			
Minimum log writing interval	10 s			
Real tir	ne clock			
at +25 °C	max. 1 s per day			
Inaccuracy over the entire temperature				
range	max. 10 s per day			
Battery type	CR2032			
Lifetime of one battery	6 years			
General information				
Dimensions	82 × 124 × 83 mm			
IP code	IP20			
Error-free running time*	60,000 h			
Average service life time	10 years			
Weight	0.6 kg			
Number of write and erase cycles Maximum log file size Maximum number of log files Minimum log writing interval Minimum log writing interval Real tir Inaccuracy at +25 °C over the entire temperature range Battery type Lifetime of one battery General in Dimensions IP code Error-free running time* Average service life time Weight	Up to 100,000 2 KB 1,000 10 s me clock max. 1 s per day max. 10 s per day CR2032 6 years nformation 82 × 124 × 83 mm IP20 60,000 h 10 years 0.6 kg			



* Excluding electromechanical switches and real-time clock battery

2.2 Isolation of the Device Components

The circuit of galvanic isolated components and the strength of galvanic isolation are shown in *Figure 2.1*.



Fig. 2.1 Isolation of the Device Components

* – accessible metal parts

Table 2.2 Insulation types

Туре	Description		
Basic insulation (BI)	The insulation used for active parts of equipment to provide protection against electric shock. The electrical strength of the basic insulation is checked by type tests: by applying a test AC voltage, the value of which is different for different circuits of the Device		
Supplementary insulation (SI)	Independent insulation used in addition to the basic insulation in order to guarantee protection against electric shock in the event of a failure of the main insulation The electrical strength of the supplementary insulation is checked by type tests: by applying an alternating test AC voltage of various levels (RMS value)		
Reinforced insulation (RI)	Separate insulation system used for active parts, which provides a degree of protection against electric shock, equivalent to double.		

2.3 Environmental conditions

The Module meets the requirements for immunity to interference in accordance with IEC 61000-6-4:2006. According to the level of emission of radio interference (noise emissions) the Device



complies with the standards established for equipment of class A by CISPR 22-97. The Device is designed for operation in the following conditions:

- ambient temperature: -40 ... +55 °C;
- relative humidity: up to 95% (at +35 °C, non-condensing);
- closed non-hazardous areas, free of corrosive or flammable gases.
- permitted pollution degree 1 according to IEC 61131-2.

The resistance to mechanical influences during operation of the Device is in accordance with IEC 61131-2-2012.

The resistance to climatic influences during the operation of the Device is in accordance with IEC 61131-2-2012.



3 Installation



Fig. 3.1 Proper installation

The device is installed in the electrical cabinet. The design of the cabinet should protect the device from moisture, dirt of foreign objects.

To install the device, perform the following actions:

CAUTION

- 1. Make sure that there is enough free space to connect the wire harness.
- 2. Fasten the device to the DIN rail or to a vertical surface using screws (see Figure 3.1).





During installation, a free space of 50 mm above and below the module is required.





Fig. 3.3 Dimensions



Fig. 3.4 Mounting dimensions



4 Connection

4.1 Connection recommendations

Mounting of external connections must be carried out by a wire with a cross section of not more than 0.75 mm².

For stranded wires, use end sleeves.

After mounting, put the wires into the cable channel of Module housing and close the cover. If necessary, remove the terminal blocks of Module, loosen the two screws at the corners of the terminal blocks.

The power wires must be mounted using the supplied return terminal block.

CAUTION

Connection and maintenance is performed only when power of Module and devices connected to it is turned off.



CAUTION Do not connect y

Do not connect wires of different cross-sections to one terminal.



Do not connect more than two wires to one terminal.

4.2 Terminal block layout



Fig. 4.1 Terminal block layout

Marking		Function
Relay with normally	DOxA	Connection to a normally open contact
open contacts	DOxB	Connection to a normally open contact



Marking		Function
Relay with changeover	DOxA	Common output
contacts	DOxB	Connection to a normally open contact
	DOxC	Connection to a normally closed contact

4.3 Connectors

The connectors of the interfaces and the power supply of the device are shown in the figure below.



Fig. 4.2 The device's connectors

4.4 Power supply



Fig. 4.3 Power supply contacts function



CAUTION

Using power supplies without potential isolation or with basic isolation of low voltage circuits from AC lines can lead to dangerous voltage in the circuits.

4.5 Connection to the outputs

Figure 4.4 and Figure 4.5 show the connections to digital outputs.



Fig. 4.4 External connections to the outputs wit normally open contacts



Fig. 4.5 External connections to the outputs with changeover contacts

4.6 Ethernet connection

To connect modules to an Ethernet network, you can use the following schemes:

- Wye (*Figure 4.6*);
- Daisy-chain (<u>Figure 4.7</u>).



Fig. 4.6 Wye connection



- 1. Maximum length of communication lines: 100 m.
- 2. Connection is possible to any Ethernet port of the module.
- 3. The unused Ethernet port must be closed with a blanking plug.

To connect to the Daisy-chain scheme, you must use both Ethernet ports of the Module. If the Module fails or the power is turned off, the data will be transferred from port 1 to port 2 without disconnecting.



Fig. 4.7 Daisy-chain connection

- 1. The maximum length of the communication line between two adjacent active devices when connected with "Daisy-Chain" scheme should be no more than 100 m.
- 2. An adjacent connection scheme is allowed.
- 3. The unused Ethernet port should be closed with a blanking plug.



5 Construction and operation

5.1 Operation principle

The Module receives commands to control outputs from the Network Master. As a Network Master you can use:

- PC;
- PLC;
- Operator panel.

5.2 Indication and control

On the front panel there are indication LEDs. The decoding of LED indication is given in <u>Table 5.1</u>.



Fig. 5.1 Device faceplate



The IP field is located at the bottom of the front panel. The IP field is intended for applying the IP address of the Module with a thin marker or on a paper sticker.

LED	LED Status	Overview
Power () (green)	ON	Device operating voltage is applied
Eth 1 (green)	Flashing	Data transfer via Ethernet port 1
Eth 2 (green)	Flashing	Data transfer via Ethernet port 2
	OFF	Normal operation
Fault 🖄 (red)	ON	Main application and / or configuration failure
	Lights 200 ms once every 3 seconds	It is necessary to replace the battery of RTC



LED	LED Status	Overview
	Lights 100 ms twice a second (after a pause of 400 ms)	Module is in a safe state
	900 ms on, 100 ms off	Hardware peripheral failure (Flash, RTC, Ethernet Switch)
Output status indicators	Green	Output is closed
(green)	OFF	Output is open

Under the module faceplate there are terminal blocks and a service button (*Figure 4.1*). The service button performs the following functions:

- Factory settings restore (Section 6.6);
- IP-address assignment (Section 6.2);
- Firmware update (Section 6.4).

5.3 Real time clock

The Module has a built-in real time clock (RTC). Its source of power is a battery.

The timing is in seconds, starting with January 1, 2000 at midnight UTC. RTC indication is used for writing entries into the log file.

5.4 Log file

The module has built-in encrypted flash memory. The encryption algorithm is Data Encryption Standard (DES) in cipher block chaining (CBC) mode. The key is the string **superkey**. An initialization vector is generated using a hash function. The function argument is the password specified in akYtecToolPro. A checksum is calculated by the CRC32 algorithm and saved in the file end. The checksum is also encrypted.

Log file of Module will be saved as a few files. The log interval, the restriction on the size of one file and their number is set by the user in akYtecToolPro. If the log file is full, then the data is overwritten, starting with the oldest data in the oldest file.

A log file is a collection of records. Entries are separated by line break characters (0x0A0D). Each entry corresponds to one parameter and consists of fields separated by the "," character (without quotes). Entry format is shown in <u>Table 5.2</u>.

Parameter	Туре	Size	Comment
Time stamp	binary data	4 bytes	In seconds from 00:00 01.01.2000 (UTC+0)
Separator	string	1 byte	Character ";" (without quotes)
Unique identifier of the parameter (UID)	string	8 byte	As a string of HEX characters with leading zeros
Separator	string	1 byte	Character ";" (without quotes)
Parameter value	string	depending on the parameter	As a string of HEX characters with leading zeros
Separator	string	1 byte	Character ";" (without quotes)
Parameter Status	binary data	1 byte	parameter status in the log file (1 – the parameter value is correct, 0 – the parameter value is incorrect and its further processing is not recommended).
Line break	binary data	2 bytes	\n\r (0x0A0D)

Table 5.2 Entry format

Example of decrypted entry:



where

- 0x52 0x82 0xD1 0x24 time stamp. To get the date and time in UnixTime format, it is necessary to reverse the byte order and add the offset constant (number of seconds between 00:00:00 01/01/1970 and 00:00:00 01/01/2000): 0x24D18252 (HEX) + 946684800 (DEC) = 1564394971 (DEC, corresponding to July 29, 2019, 10:09:31);
- 0x3B separator;
- 0x30 0x30 0x30 0x30 0x30 0x61 0x39 0x30 0x30 unique identifier of the parameter (00003ba00);
- **0x3B** separator;
- 0x30 0x30 0x30 0x30 0x30 0x30 0x30 0x31 parameter value (00000001);
- **0x3B** separator;
- 0x31 parameter status (1 parameter value is correct);
- 0x0A 0x0D line break characters.

The time is written to the file from the built-in real time clock. You can also set the time zone, which will be read by external software.

The log file in the Device is written with a interval specified by user. Writing occurs with a certain frequency, calculated in such a way that the resource of Device flash memory is sufficient for a period of at least 10 years of operation.

Log file can be read:

- by akYtecToolPro;
- by user software (using Modbus function 20).

The list of logged parameters is available in the akYtecToolPro software on the **Device Information** tab. The order of writing parameters to the log file corresponds to the order of parameters on the tab.

After updating the firmware, all device settings except the network settings will be reset to the factory settings.

The log file is read using the Modbus function 20 (0x14). This function returns the contents of the registers of the memory file. The function allows using one request to read one or several records from one or several files.

The file read request for each entry indicates:

- link type, 1 byte (should be equal to 6);
- file number, 2 bytes;
- starting address of the register inside the file, 2 bytes;
- number of registers to read, 2 bytes.

The file number in the Modbus request is calculated as 4096 + the file sequence number. Sequential file numbering is new from scratch. The Last log file index contains the sequential number of the log file for the last time data were written.

The number of registers to read in the request should be selected so that the length of the response does not exceed the allowable length of the Modbus packet (256 bytes).

The size of the log file is not known in advance, so you should read portions of the data using separate queries. If in response to the request a message is received with error code 0x04 (MODBUS_SLAVE_DEVICE_FAILURE), then you can conclude that the addresses of the registers in the request are outside the file. To read the latest file data, you need to reduce the number of registers in the request.

CAUTION

When the Module power is turned off, the last entry made at the time of power off may not be saved.

5.5 Data exchange modes

The Module has the following data exchange modes:



- exchange with the Master via the Modbus TCP protocol (port 502) up to 4 simultaneous connections with different Network Masters;
- connection and data exchange with a PC using the akYtec Tool Pro.

5.5.1 Modbus TCP communication

Table 5.3 Reading and writing parameters using the Modbus TCP protocol

Operation	Function
Reading	3 (0x03) or 4 (0x04)
Writing	6 (0x06) or 16 (0x10)

The list of Modbus registers can be read from the device using the akYtec Tool Pro program. The list of Modbus registers is also presented in the tables below.

Table 5.4 General Registers for Online Modbus Communication

Name	Register	Size/type/description
Device name (DEV)	0xF000	Character string up to 32 bytes, Win1251 encoding
Firmware version (VER)	0xF010	Character string up to 32 bytes, Win1251 encoding
Platform name	0xF020	Character string up to 32 bytes, Win1251 encoding
Platform version	0xF030	Character string up to 32 bytes, Win1251 encoding
Hardware version	0xF040	Character string up to 16 bytes, Win1251 encoding
Additional character information	0xF048	Character string up to 16 bytes, Win1251 encoding
Time and date	0xF080	4 bytes, in seconds since 2000
Time zone	0xF082	2 bytes, signed short, offset in minutes from Greenwich
Serial number	0xF084	Character string 32 bytes, encoding Win1251, 17 characters are used

Table 5.5	ModBus	communication registers
-----------	--------	-------------------------

Baramotor	Value (unit)	Register address		Access	Data format	
Falameter	DEC HEX		ALLESS	Data Ionnat		
Mode for output DO1	0 – switching of a logic state; 1 – PWM	272	0x110	Read and write	UINT 16	
Mode for output DO2	0 – switching of a logic state; 1 – PWM	273	0x111	Read and write	UINT 16	
Mode for output DO3	0 – switching of a logic state; 1 – PWM	274	0x112	Read and write	UINT 16	
Mode for output DO4	0 – switching of a logic state; 1 – PWM	275	0x113	Read and write	UINT 16	





Deveryoter	Value (upit)	Register	r address		Data format	
Parameter	value (unit)	DEC	HEX	Access	Data format	
Mode for output DO5	0 – switching of a logic state; 1 – PWM	276	0x114	Read and write	UINT 16	
Mode for output DO6	0 – switching of a logic state; 1 – PWM	277	0x115	Read and write	UINT 16	
Mode for output DO7	0 – switching of a logic state; 1 – PWM	278	0x116	Read and write	UINT 16	
Mode for output DO8	0 – switching of a logic state; 1 – PWM	279	0x117	Read and write	UINT 16	
Mode for output DO9	0 – switching of a logic state; 1 – PWM	280	0x118	Read and write	UINT 16	
Mode for output DO10	0 – switching of a logic state; 1 – PWM	281	0x119	Read and write	UINT 16	
Mode for output DO11	0 – switching of a logic state; 1 – PWM	282	0x11A	Read and write	UINT 16	
Mode for output DO12	0 – switching of a logic state; 1 – PWM	283	0x11B	Read and write	UINT 16	
Mode for output DO13	0 – switching of a logic state; 1 – PWM	284	0x11C	Read and write	UINT 16	
Mode for output DO14	0 – switching of a logic state; 1 – PWM	285	0x11D	Read and write	UINT 16	
Mode for output DO15	0 – switching of a logic state; 1 – PWM	286	0x11E	Read and write	UINT 16	
Mode for output DO16	0 – switching of a logic state; 1 – PWM	287	0x11F	Read and write	UINT 16	
Period of PWM generator on output DO1	100060000 (ms)	308	0x134	Read and write	UINT 16	
Period of PWM generator on output DO2	100060000 (ms)	309	0x135	Read and write	UINT 16	
Period of PWM generator on output DO3	100060000 (ms)	310	0x136	Read and write	UINT 16	



Baramatar	Value (unit)	Register	address	A	Data format
Farameter	Value (unit)	DEC	HEX	Access	Data Ionnat
Period of PWM generator on output DO4	100060000 (ms)	311	0x137	Read and write	UINT 16
Period of PWM generator on output DO5	100060000 (ms)	312	0x138	Read and write	UINT 16
Period of PWM generator on output DO6	100060000 (ms)	313	0x139	Read and write	UINT 16
Period of PWM generator on output DO7	100060000 (ms)	314	0x13A	Read and write	UINT 16
Period of PWM generator on output DO8	100060000 (ms)	315	0x13B	Read and write	UINT 16
Period of PWM generator on output DO9	100060000 (ms)	316	0x13C	Read and write	UINT 16
Period of PWM generator on output DO10	100060000 (ms)	317	0x13D	Read and write	UINT 16
Period of PWM generator on output DO11	100060000 (ms)	318	0x13E	Read and write	UINT 16
Period of PWM generator on output DO12	100060000 (ms)	319	0x13F	Read and write	UINT 16
Period of PWM generator on output DO13	100060000 (ms)	320	0x140	Read and write	UINT 16
Period of PWM generator on output DO14	100060000 (ms)	321	0x141	Read and write	UINT 16
Period of PWM generator on output DO15	100060000 (ms)	322	0x142	Read and write	UINT 16
Period of PWM generator on output DO16	100060000 (ms)	323	0x143	Read and write	UINT 16
Duty cycle of PWM-generator for output DO1	01000 (0.10%)	340	0x154	Read and write	UINT 16
Duty cycle of PWM-generator for output DO2	01000 (0.10%)	341	0x155	Read and write	UINT 16
Duty cycle of PWM-generator for output DO3	01000 (0.10%)	342	0x156	Read and write	UINT 16





Paramotor	Value (unit)	Register	address	٨٥٥٥٩	Data format	
Farameter	value (unit)	DEC	HEX	ALLESS	Data Iormat	
Duty cycle of PWM-generator for output DO4	01000 (0.10%)	343	0x157	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO5	01000 (0.10%)	344	0x158	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO6	01000 (0.10%)	345	0x159	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO7	01000 (0.10%)	346	0x15A	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO8	01000 (0.10%)	347	0x15B	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO9	01000 (0.10%)	348	0x15C	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO10	01000 (0.10%)	349	0x15D	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO11	01000 (0.10%)	350	0x15E	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO12	01000 (0.10%)	351	0x15F	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO13	01000 (0.10%)	352	0x160	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO14	01000 (0.10%)	353	0x161	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO15	01000 (0.10%)	354	0x162	Read and write	UINT 16	
Duty cycle of PWM-generator for output DO16	01000 (0.10%)	355	0x163	Read and write	UINT 16	
Bit mask of the outputs DO1- DO16 state	065535	468	0x1D4	Read only	UINT 16	
Bit mask for setting the outputs state	065535	470	0x1D6	Read and write	UINT 16	
Safe state value for output DO1	01000 (0.10 %)	474	0x1DA	Read and write	UINT 16	
Safe state value for output DO2	01000 (0.10 %)	475	0x1DB	Read and write	UINT 16	



Baramatar	Value (unit)	Register	jister address		Data format
Parameter	value (unit)	DEC	HEX	Access	Data Iormat
Safe state value for output DO3	01000 (0.10 %)	476	0x1DC	Read and write	UINT 16
Safe state value for output DO4	01000 (0.10 %)	477	0x1DD	Read and write	UINT 16
Safe state value for output DO5	01000 (0.10 %)	478	0x1DE	Read and write	UINT 16
Safe state value for output DO6	01000 (0.10 %)	479	0x1DF	Read and write	UINT 16
Safe state value for output DO7	01000 (0.10 %)	480	0x1E0	Read and write	UINT 16
Safe state value for output DO8	01000 (0.10 %)	481	0x1E1	Read and write	UINT 16
Safe state value for output DO9	01000 (0.10 %)	482	0x1E2	Read and write	UINT 16
Safe state value for output DO10	01000 (0.10 %)	483	0x1E3	Read and write	UINT 16
Safe state value for output DO11	01000 (0.10 %)	484	0x1E4	Read and write	UINT 16
Safe state value for output DO12	01000 (0.10 %)	485	0x1E5	Read and write	UINT 16
Safe state value for output DO13	01000 (0.10 %)	486	0x1E6	Read and write	UINT 16
Safe state value for output DO14	01000 (0.10 %)	487	0x1E7	Read and write	UINT 16
Safe state value for output DO15	01000 (0.10 %)	488	0x1E8	Read and write	UINT 16
Safe state value for output DO16	01000 (0.10 %)	489	0x1E9	Read and write	UINT 16
Safe state activation timeout	060 (s)	700	0x2BC	Read and write	UINT 16
Battery status (power supply)	03300 (mV)	801	0x321	Read only	UINT 16
Log interval	10…3600 (s) default value – 30 s	900	0x384	Read and write	UINT 16
Time (ms)	—	61563	0xF07B	Read only	UINT 32
New time	Date/Time in seconds from January 1st, 2000.	61565	0xF07D	Read and write	UINT 32
Save new time	0 – do not write 1 – write	61567	0xF07F	Read and write	UINT 16
Time and date (UTC)	Date/Time in seconds from	61568	0xF080	Read only	UINT 32



Paramatar	Valuo (unit)	Register address		A	Data format	
Parameter	value (unit)	DEC HEX		Access		
	January 1st, 2000.					
Time zone	Offset in minutes from Greenwich	61570	0xF082	Read and write	INT 16	
Device status	_	61620	0xF0B4	Read only	UINT 32	
MAC-address	—	61696	0xF100	Read only	UINT 48	
DNS server 1	—	12	0xC	Read and write	UINT 32	
DNS server 2	_	14	0xE	Read and write	UINT 32	
Assign IP address	_	20	0x14	Read and write	UINT 32	
Enter subnet mask	_	22	0x16	Read and write	UINT 32	
Set the gateway IP address	_	24	0x18	Read and write	UINT 32	
Current IP address	_	26	0x1A	Read only	UINT 32	
Current subnet mask	_	28	0x1C	Read only	UINT 32	
Current gateway IP address	_	30	0x1E	Read only	UINT 32	
DHCP Mode	0 – absolute prohibition 1 – read only 2 – write only	32	0x20	Read and write	UINT 16	

5.5.2 Error codes for Modbus protocol

When working on the Modbus protocol, errors may occur. These errors are described in <u>Table 5.6</u>. In case of an error, Module sends a response to the Network Master with an error code.

Table 5.6 List of possible errors

Name	Code	Description
MODBUS_ILLEGAL_ FUNCTION	01 (0x01)	Illegal function code. The error occurs if Module does not support the Modbus function specified in the request.
MODBUS_ILLEGAL_DATA_ ADDRESS	02 (0x02)	Illegal register address. The error occurs if the request contains register addresses that are not in Module.
MODBUS_ILLEGAL_DATA_ VALUE	03 (0x03)	Illegal data value. The error occurs if the request contains an invalid value for writing to the register
MODBUS_SLAVE_DEVICE_ FAILURE	04 (0x04)	The error occurs if the requested action cannot be completed.

During the exchange via the Modbus protocol, Module checks the compliance of the requests with the Modbus specification. Requests that fail verification are ignored by the module. Requests that specify an address that does not match the module address are also ignored.

Next, the function code is checked. If a request is received by the module with a function code not specified in <u>Table 5.7</u>, a MODBUS_ILLEGAL_FUNCTION error occurs.

Table 5.7 List of supported functions

Name	Code	Description
MODBUS_READ_HOLDING_ REGISTERS	3 (0x03)	Reading values from one or more holding registers
MODBUS_READ_INPUT_ REGISTERS	4 (0x04)	Reading values from one or more input registers
MODBUS_WRITE_SINGLE_ REGISTER	6 (0x06)	Writing a value to single register
MODBUS_WRITE_ MULTIPLE_REGISTERS	16 (0x10)	Writing values to multiple registers
MODBUS_READ_FILE_ RECORD	20 (0x14)	Reading log from file
MODBUS_WRITE_FILE_ RECORD	21 (0x15)	Writing log to file

Situations leading to errors during operation with registers are described in <u>Table 5.8</u>.

Table 5.8 Errors while working with register	Errors while working with registers
--	-------------------------------------

Function	Error name	Possible causes
MODBUS_READ_ HOLDING_REGISTERS	MODBUS_ILLEGAL_ DATA_ADDRESS	 number of requested registers is greater than the maximum possible number (125); request for nonexistent parameter
MODBUS_READ_ INPUT_REGISTERS	MODBUS_ILLEGAL_ DATA_ADDRESS	 number of requested registers is greater than the maximum possible number (125); request for nonexistent parameter
MODBUS_WRITE_ SINGLE_REGISTER	MODBUS_ILLEGAL_ DATA_ADDRESS	 attempt to write a parameter whose size exceeds 2 bytes; attempt to write a parameter, access to which is denied; attempt to write a parameter of this type, which cannot be written to by this function. Supported Types: signed and unsigned integers (max. 2 bytes); enumerated type; float16 (currently this type is not used for Module). request for nonexistent parameter
	MODBUS_ILLEGAL_ DATA_VALUE	 value outside the parameter limits
MODBUS_WRITE_ MULTIPLE_REGISTERS	MODBUS_ILLEGAL_ DATA_ADDRESS	 writing of a nonexistent parameter; attempt to write a parameter, access to which is denied; number of writable registers is greater than the maximum possible number (123)



Function	Error name	Possible causes
	MODBUS_ILLEGAL_ DATA_VALUE	 no terminating character (\0) was found in the string parameter; size of the requested data is less than the size of the first or last parameter in the request; value outside the parameter limits

Situations leading to errors during operation with the log file are described in <u>Table 5.9</u>.

Table 5.9 Errors writte working with the log life	Table 5.9	Errors while	working w	ith the log	file
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Function	Error name	Possible causes
MODBUS_READ_FILE_ RECORD	MODBUS_ILLEGAL_ FUNCTION	 illegal data size (0x07 <= data length <= 0xF5)
	MODBUS_ILLEGAL_ DATA_ADDRESS	 reference type does not meet specification; could not open the file for reading (it may be missing)
	MODBUS_ILLEGAL_ DATA_VALUE	 could not move to the desired offset in the file
	MODBUS_SLAVE_ DEVICE_FAILURE	 file deletion error when deleting; request too much data (more than 250 bytes); illegal record number (more than 0x270F); illegal record length (more than 0x7A)
MODBUS_WRITE_FILE_ RECORD	MODBUS_ILLEGAL_ FUNCTION	 illegal data size (0x09 <= data length <= 0xFB)
	MODBUS_ILLEGAL_ DATA_ADDRESS	 reference type does not meet specification; could not open file for writing
	MODBUS_SLAVE_ DEVICE_FAILURE	 requested file is missing; requested file is read-only; failed to write the required number of bytes

5.6 Digital outputs operation modes

Each digital output can operate in one of the following modes:

- switching of a logic signal;
- PWM signal generation.

You can change the output operation mode in the "akYtec Tool Pro" program or by writing values to the corresponding Modbus registers (see <u>Section 5.5.1</u>).

5.7 Safe output status

A safe output status is possible for each output.

The output switches to the safe state, if at the time of turn-on or during the time-out time there are no commands from the Network Master. The value of the **Safe status** is set in percentage (from 0 to 100%) at the module output. This value determines the duty ratio of the PWM.



Time-out is set by user. If the time-out is set to **0**, safe output state is off. When the Module is switched on, it will go into the state that was last set before shutdown, and will remain in it until a new command is received from the Network Master.



The factory setting for **Safe state activation timeout** is activated is **30 seconds**.



6 Configuration

6.1 Connection to akYtec Tool Pro

The Module is configured in the akYtec Tool Pro program.

The Device can be connected to a PC using the following interfaces:

- USB (microUSB),
- Ethernet.
- To select an interface:
- 1. Connect the module to the PC using a USB cable or Ethernet interface.



If the module is connected to the USB port, the main module power supply is not required. If the Module is powered with USB, the outputs do not function. In case of connecting via Ethernet interface it is necessary to supply the main power to

2. Run akYtec Tool Pro.

the module.

- 3. Click the icon Add devices on the tool bar.
- 4. In the drop-down menu "Interface" select:
 - Ethernet (or other network card to which the module is connected): for Ethernet connection;
 - STMicroelectronics Virtual COM Port: for USB connection.

Connection settings

Interface
Ethernet 🔹
Ethernet
Wireless80211 STMicroelectronics Virtual COM Port (COM3)

Fig. 6.1 Interface selection menu

The next steps for finding a Device depend on the choice of interface. To find and add a Device connected to the Ethernet interface to the project:

- 1. Select "Find device"
- 2. Enter IP-address of the connected device.
- 3. Click Find. A Module with the specified IP address is displayed in the window.



The default IP address (factory setting) is **192.168.1.99**.

4. Select the Device (place a check mark) and click OK. If the Device is password protected, you must enter the correct password. The Device will be added to the project.

To find and add a device connected via USB interface to the project:

1. In the drop-down menu, select the akYtec Auto Detection Protocol.

Protocol	
Modbus RTU	•
Modbus RTU	
akYtec Auto Detection Protocol	

Fig. 6.2 Select Protocol

2. Select Find device.



- 3. Enter the address of the connected device (default is 1).
- 4. Click **Find**. The module with the specified address is displayed in the window.
- 5. Select the device (place a check mark) and click OK. If the device is password protected, you must enter the correct password. The device will be added to the project.

For more information on connecting and working with Devices, see the AkYtec Tool Pro Help. To call help in the program, press **F1**.

6.2 Configuring Network Settings

The parameters shown in the table must be set for the Module for Ethernet connection:

Table 6.1 Module's network parameters

Parameter	Note
MAC-address	Set at the factory and is unchanged
IP address	Can be static or dynamic. The factory setting is 192.168.1.99.
Subnet mask	Specifies the subnet of the IP addresses of other devices visible by the Module. The factory setting is 255.255.255.0
Gateway IP Address	Specifies the gateway address to access the Internet. The factory setting is 192.168.1.1

The IP address can be:

Static. This IP address is set using the akYtecToolPro program or the Service button. To set a static IP address using the akYtecToolPro, proceed as follows:

- 1. Click on the line Connection Settings in the parameter field.
- 2. Select the Ethernet settings.
- Specify new values for fields Enter IP Address, Enter Subnet Mask and Assign gateway IP address.
- 4. Set DHCP Mode to Off.
- 5. Click on symbol "Save data" in the menu bar.

With help of service button, you can set IP addresses immediately for the group of Modules. To assign IP address using service button:

- 1. Connect a module or group of Modules to an Ethernet network.
- 2. Start the akYtecToolPro program on a PC connected to the same Ethernet network.
- 3. Click on symbol "IP addresses" in akYtecToolPro program.
- 4. Enter IP address for the first Module or Module group.
- 5. Push the service buttons sequentially on the Modules, monitoring the result in the program window. In this case, the information about the Module on which the button was pressed will be displayed in the program window, this Module will be assigned a specified static IP address and other network parameters. The program automatically increments the address by 1.

NOTICE

If the IP address assignment with service button does not work, set the **DHCP mode** to **One-off setting with service button** in the akYtecToolPro program (default setting).

4



10.2.20.15
255.255.0.0
10.2.1.1
10.2.11.122
255.255.0.0
10.2.1.1
One-off setting with service butt \checkmark
Off
On
One-off setting with service button

Fig. 6.3 DHCP mode settings

Dynamic. A dynamic IP address is used to work with the cloud service (not available yet) and does not imply working with the Modbus TCP Master. The IP address of the Module is set by the DHCP server of the Ethernet network.



CAUTION

Check with the system administration services if there is a DHCP server in the network area to which Module is connected. If using a dynamic IP address, you must enable the DHCP mode.

NOTICE

To use the new network settings, you need to restart Module. If the module is connected via USB, it must also be disconnected.

6.3 Module access password

To limit access to read and write configuration parameters, a password is used. You can set or change the password when configuring using the akYtec Tool Pro. If the password is lost, the factory settings must be restored (see <u>Section 6.6</u>). By default, the password is not set.

6.4 Firmware update

Firmware can be updated by the following ways:

- by using the USB interface;
- by using Ethernet (recommended).

To update via USB, follow the steps:

- 1. When the Module is powered on, press and hold the service button. The Module will enter the downloader mode.
- 2. Update the software with a special utility. The utility is available at www.akytec.de.

To update via Ethernet, follow the steps:

- 1. In the akYtec Tool Pro, click on Firmware update.
- 2. Follow the program's instructions (the firmware file is available on www.akytec.de);
- 3. Restart the Module.

During the update via Ethernet, the integrity of the firmware file and the checksum are checked.



A restart of the Module is required to complete the update. If the Module is connected via USB, it must also be disconnected.



6.5 Real-time clock setting

The real-time clock (RTC) can be set or read from the Module via Modbus registers and also using the akYtec Tool Pro program (see the program help).

To set a new time via Modbus registers:

- 1. Write the time value in the appropriate registers.
- 2. Set the value 1 in the current time update register for at least 1 second.
- 3. Write the value **0** in the current time update register.

The next writing of the current time can be made after 1 second.

6.6 Restore default settings

After restoring the factory settings, all previously configured settings, except network settings, will be deleted.

To restore the factory settings and reset the installed password:

- 1. Switch on the power.
- 2. Press and hold the service button for more than 12 seconds.
- 3. Switch off and switch on the Device.

After turning on, the Device will work with default settings.



7 Maintenance

7.1 General Instructions

During the maintenance work on the Device, the safety requirements must be considered. Maintenance of the Device is carried out at least once every 6 months and includes the following procedures:

- checking the Device mounting;
- checking the screw connections;
- removal of dust and dirt from the device terminal block.

7.2 Battery replacement

A replaceable CR2032 type battery is used to power the real-time clock.

Replace the battery if at least one of the following events occurs:

- LED Fault blinks (it lights for 200 ms within a 3 second interval). After power is turned off, RTC can still work for about 2 weeks without power supply.
- The last battery change was 6 years ago.

To replace the battery:

- 1. Power off the Module and all connected devices.
- 2. Remove the module from the DIN rail.
- 3. Raise cover 1.
- 4. Remove two screws 3.
- 5. Remove the terminal block 2 as shown in the Figure 7.1.



Fig. 7.1 Remove the first terminal block

NOTICE

When loosening the fastening screws, the terminal block rises, so it is recommended to unscrew the screws by turns several turns at a time.



6. Remove the second terminal block as shown in *Figure 7.2*.



Fig. 7.2 Remove the second terminal block

7. Alternately remove the hooks from the holes on the both sides of Module and remove the top cover.



Fig. 7.3 Battery replacement



8. Replace the battery as shown in *Figure 7.3*.



NOTE Recommended time for replacing the battery is not more than 1 minute. If the battery is missing for a longer time, the real-time clock must be set up again

9. Installation and mounting should be done in reverse order.



CAUTION

Do not use a different type of battery. When installing the battery, pay attention to the polarity.

After the Module is assembled and turned on, make sure that the system time is correct. If necessary, configure the real-time clock in the akYtecToolPro program.



8 Transportation and storage

Device must be transported in closed transport of any kind. The fastening of containers during transport should be carried out in accordance with the rules applicable to the respective modes of transport.

The transport conditions must be in accordance with IEC 61131-2-2012 at ambient temperature from -40 to +55 °C in compliance with the protection measures against impacts and vibrations.

Transportation should be carried out in a shipping container individually or in over-packs. The storage conditions in the packaging at the manufacturer's and consumer's warehouse must comply with IEC 61131-2-2012. In the air no aggressive impurities must be present. Device should be stored in the racks.



9 Scope of delivery

Denomination	Quantity
Device	1 unit
Short guide	1 ex.
UTP patch cable 5e 150 mm	1 unit
Power supply terminal 2EGTK-5-02P-14	1 unit
Ethernet connector plug	1 unit

NOTICE The manufacturer reserves the right to introduce amendments to the scope of delivery.



Appendix A Encrypting the log file

When decrypting the log file, a hash function should be used as the initialization vector. The hash function returns 8 bytes (type long long). An example implementation of a hash function in C:

```
typedef union {
        struct {
                unsigned long lo;
                unsigned long hi;
        };
        long long hilo;
}LONG LONG;
long long Hash8(const char *str) {
                                    // Based on Rot13
        LONG_LONG temp;
        temp.lo = 0;
        temp.hi = 0;
        for ( ; *str; )
        {
                temp.lo += (unsigned char) (*str);
                temp.lo -= (temp.lo << 13) | (temp.lo >> 19);
                str++;
                if (!str) break;
                temp.hi += (unsigned char) (*str);
                temp.hi -= (temp.hi << 13) | (temp.hi >> 19);
                str++;
        }
        return temp.hilo;
}
```